



- △ COORDINATE DIMENSION APPLIES FROM BASIC LOCATION.
- △ 10 AND 14 POSITION SIZES CONTAIN ONLY ONE SLOT FOR SWAP-IN POLARIZER (MILITARY POLARIZATION) LOCATED AS SHOWN.
- △ 10 POSITION SIZE CONTAINS ONLY ONE SLOT FOR DUAL POLARIZATION, LOCATED AS SHOWN.
- △ RECOMMENDED PRINTED CIRCUIT BOARD THICKNESS IS 3.18 [1.25].
- △ DISTANCE REQUIRED BY EJECTION LATCHES IN THE OPEN POSITION, HOUSEING & LATCHES: GLASS FILLED NYLON OR POLYESTER, 94V-0 RATED; COLOR, SEE TABLE.
- △ POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76µm [0.00030] MIN TOTAL ON THE LOCALIZED PLATE AREA, 2.54µm [0.00100] MIN ON THE LOCALIZED PLATE AREA, 2.54µm [0.00100] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- △ POSTS: GOLD FLASH OVER PALLADIUM-NICKEL PLATE, 0.76µm [0.00030] MIN TOTAL ON THE LOCALIZED PLATE AREA, 2.54µm [0.00100] MIN ON THE LOCALIZED PLATE AREA, 2.54µm [0.00100] MIN NICKEL UNDERPLATE ON THE ENTIRE POST.
- △ DATUMS -M- & -N- TO BE ESTABLISHED BY CUSTOMER.

SECTION T-T

NO	DESCRIPTION	QTY	UNIT	ASSEMBLY	REVISIONS
1	BLUE	3,366	95.34	95.34	81.72
2	BLUE	6,098	72.84	72.84	68.58
3	BLUE	2,400	2,860	2,860	3,100
4	BLUE	48,26	59.94	59.94	70.10
5	BLUE	1,900	2,360	2,360	2,200
6	BLUE	1,200	1,660	1,660	1,900
7	BLUE	1,000	1,060	1,060	1,300
8	BLUE	1,000	1,060	1,060	1,300
9	BLACK	78,74	90.42	90.42	100.58
10	BLACK	2,368	85.34	85.34	91.44
11	BLACK	2,800	3,380	3,380	3,600
12	BLACK	48,26	59.94	59.94	70.10
13	BLACK	2,400	2,860	2,860	3,100
14	BLACK	40,64	52.32	52.32	62.48
15	BLACK	1,900	2,360	2,360	2,200
16	BLACK	1,600	2,060	2,060	2,300
17	BLACK	30,48	42.16	42.16	52.32
18	BLACK	22,88	34.84	34.84	42.16
19	BLACK	9,000	1,360	1,360	1,600
20	BLACK	17,78	29.46	29.46	39.62
21	BLACK	15,24	26.92	26.92	37.08
22	BLACK	1,600	1,060	1,060	1,300
23	BLACK	1,016	2,184	2,184	2,778
24	BLACK	1,400	1,860	1,860	2,200

MATERIAL	F	E	D	C	B	A	NO OF POSN	PART NUMBER
BLACK							10	5102322-1
BLACK							16	5102322-3
BLACK							20	5102322-4
BLACK							26	5102322-6
BLACK							34	5102322-8
BLACK							40	5102322-9
BLACK							50	1-5102322-0
BLACK							60	1-5102322-1
BLACK							64	1-5102322-2
BLUE							10	2-5102322-1
BLUE							14	2-5102322-2
BLUE							26	2-5102322-6
BLUE							26	2-5102322-8
BLUE							10	2-5102322-1

THIS DRAWING IS A CONTROL DOCUMENT. THE ORIGINAL IS LOCATED AT THE HEADQUARTERS OF THE DESIGN ORGANIZATION. THE DESIGN ORGANIZATION IS RESPONSIBLE FOR THE DESIGN AND THE MANUFACTURING OF THE PART. THE MANUFACTURING OF THE PART IS THE RESPONSIBILITY OF THE MANUFACTURING ORGANIZATION. THE MANUFACTURING ORGANIZATION IS RESPONSIBLE FOR THE MANUFACTURING OF THE PART. THE MANUFACTURING ORGANIZATION IS RESPONSIBLE FOR THE MANUFACTURING OF THE PART.

NO	DESCRIPTION	DATE	BY	CHKD
1	ISSUED FOR MANUFACTURE	108-40018		
2	REVISION			
3	REVISION			
4	REVISION			

HEATER ASSY, UNIVERSAL  
AMP-LATCH

100779 5102322